

[CONTRIBUTION FROM THE METALLURGICAL FUNDAMENTALS SECTION, METALLURGICAL DIVISION, BUREAU OF MINES, UNITED STATES DEPARTMENT OF THE INTERIOR]

High-temperature Heat Content of Mn_3O_4 , $MnSiO_3$ and Mn_3C ¹

BY J. C. SOUTHARD² AND G. E. MOORE³

This paper is a report of part of a program of study of the thermodynamic properties of manganese compounds that is being conducted at the Pacific Experiment Station of the Bureau of Mines, U. S. Department of the Interior. Entropies of Mn_3O_4 ,⁴ $MnSiO_3$ ⁵ and Mn_3C ⁶ have been determined previously. Heats of formation of these substances are given in standard reference tables, so that high-temperature heat contents are the only additional quantities required for the calculation of their free energies at high temperatures. These calculations will not be presented here, however, because present values of the heats of formation are not considered satisfactorily accurate and a redetermination of them is in progress.

Apparatus and Materials

The high-temperature heat contents were determined in an apparatus previously described.⁷ The apparatus was calibrated electrically, using the relation 1 calorie = 4.1833 Int. Joules. During the measurements Mn_3O_4 was contained in an unsealed platinum-alloy capsule, $MnSiO_3$ in a sealed platinum-alloy capsule, and Mn_3C in an evacuated and sealed silica-glass capsule.

Mn_3O_4 was prepared by roasting a high-purity sample of $MnSO_4$ in air at about 1000°. Analysis for active oxygen by titration with ferrous sulfate and potassium permanganate gave 7.01 and 7.03% before the measurements and 6.96% afterward (calcd. 6.99%). Manganese was determined to be 71.89 and 71.92% (calcd. 72.02%). The sample was sintered at 1200° before use. Description of the preparation and analysis of the $MnSiO_3$ sample has been given by Kelley.⁵ Mn_3C was prepared by F. S. Boericke from ground electrolytic manganese and high-purity, degassed carbon black by heating three days at 850°. Analysis showed that the sample contained about 98.8%

Mn_3C and 1.2% free manganese. No correction will be made for this impurity, since it would be of the order of 0.1%.

Results

The experimentally determined heat contents above 298.1° K. of Mn_3O_4 , $MnSiO_3$ and Mn_3C are given in Tables I, II, and III in the order in which they were taken. Graphs of the data show transitions in Mn_3O_4 at 1445 ± 40° K. amounting to 4500 cal./g. f. w., and in Mn_3C at 1310 ± 2° K. amounting to 3140 cal./g. f. w. The heat-content curve of $MnSiO_3$ shows no discontinuities. No previous high-temperature heat-content data for these substances appear in the literature.

TABLE I		666.1	9,290
HIGH-TEMPERATURE HEAT		664.9	9,240
CONTENT OF Mn_3O_4		1245.0	26,190
(g. f. w. = 228.79)		1245.7	26,270
Temp., °K.	$H_T - H_{298.1}$ cal./g. f. w.	488.5	4,470
1290.9	42,180	502.5	4,880
1429.9	49,680	1365.6	30,050
1421.1	49,050	1451.8	32,710
985.6	28,020	1508.7	34,550
984.3	27,890		
1510.2	57,840		
1476.0	56,520		
1547.5	60,040		
1448.6	55,110		
1431.4	49,870		
1441.4	50,370		
763.0	18,480		
760.2	18,340		
498.9	7,560		
498.3	7,520		
1188.6	37,110		
1768.8	71,200		
1761.1	70,830		

TABLE II		TABLE III	
HIGH-TEMPERATURE HEAT		HIGH-TEMPERATURE HEAT	
CONTENT OF $MnSiO_3$		CONTENT OF Mn_3C	
(g. f. w. = 130.99)		(g. f. w. = 176.80)	
Temp., °K.	$H_T - H_{298.1}$ cal./g. f. w.	Temp., °K.	$H_T - H_{298.1}$ cal./g. f. w.
1058.0	20,670	871.0	15,370
1060.1	20,640	872.3	15,390
845.6	14,400	668.3	9,640
844.4	14,320	670.8	9,660
		470.7	4,250
		1071.6	21,500
		1069.9	21,420
		1176.3	24,840
		1321.0	33,050
		1252.8	27,410
		1292.0	28,810
		1371.1	34,940
			2d series
		1268.5	28,070
		1393.3	35,690
		1309.1	30,360
		1307.9	29,950
		1295.3	29,350
		1420.4	36,830

Table IV is a summary at even 100° intervals of their heat contents and entropies above 298.1° K.

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(4) R. W. Millar, *THIS JOURNAL*, **50**, 1875 (1928).

(5) K. K. Kelley, *ibid.*, **63**, 2750 (1941).

(6) K. K. Kelley and G. E. Moore, unpublished.

(7) J. C. Southard, *THIS JOURNAL*, **63**, 3142 (1941).

TABLE IV
HEAT CONTENTS AND ENTROPIES ABOVE 298.1° K. IN
CAL./G. F. W. AT 100° INTERVALS

Temp., °K.	—Mn ₂ O ₄ —		—Mn ₃ C—		—MnSiO ₃ —	
	H _T - H _{298.1}	S _T - S _{298.1}	H _T - H _{298.1}	S _T - S _{298.1}	H _T - H _{298.1}	S _T - S _{298.1}
400	3,700	10.60	2,450	7.07	2,320	6.66
500	7,590	19.26	5,020	12.79	4,800	12.19
600	11,590	26.54	7,700	17.67	7,430	16.98
700	15,760	32.96	10,490	21.96	10,200	21.24
800	19,980	38.59	13,350	25.78	13,080	25.09
900	24,230	43.59	16,300	29.25	15,980	28.50
1000	28,620	48.22	19,300	32.41	18,890	31.56
1100	33,130	52.52	22,400	35.36	21,830	34.37
1200	37,740	56.53	25,650	38.19	24,900	37.04
1300	42,620	60.43	29,200	41.03	27,950	39.45
1310			α29,550	41.30		
1310			β32,690	43.70		
1400	47,960	64.39	36,040	46.17	31,090	41.77
1445	α50,460	66.15				
1445	β54,960	69.26				
1500	57,700	71.12	39,840	48.79	34,300	43.99
1600	62,700	74.38				
1700	67,740	77.40				
1800	72,820	80.31				

This table, in combination with similar tables for oxygen, carbon, and silicon, permits ready calculation of free energies at these temperatures from whatever values of the heat of formation an investigator may select.

Summary

The heat contents of Mn₂O₄, MnSiO₃ and Mn₃C from room temperature to temperatures between 1140 and 1500° have been determined. These determinations have disclosed transitions of Mn₂O₄ at 1172° and Mn₃C at 1037°.

A table summarizing the increments in the heat contents and entropies of these substances above room temperature at 100° intervals has been prepared from these data and others in the literature.

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Heat of Formation and High-temperature Heat Content of Manganous Oxide and Manganous Sulfate. High-temperature Heat Content of Manganese¹

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The free energy of formation of manganous oxide at high temperatures has been uncertain because of the lack of satisfactory high-temperature heat content data. Further, the heat of formation of manganous oxide has been based almost entirely on heats of combustion. The combustion of manganese metal with oxygen in the bomb calorimeter does not proceed according to any definite reaction but yields a mixture of oxides assumed to be manganous oxide and manganomanganic oxide.^{4,5} The mixture consists of 10 to 50 per cent. manganous oxide. The heat of formation of manganous oxide therefore has depended on the combustion of manganous oxide to manganomanganic oxide. This requires the use of paraffin oil and also yields a product of varying composition. Under these conditions the heat of reaction is only 5 per cent. of the total heat measured.⁵ The heat of reaction also seemed to de-

pend on whether the fraction converted to manganomanganic oxide was determined by increase in weight or by actual analysis.⁴ Determination of the heat of formation of manganous oxide by a completely independent, more direct, method appears advantageous.

The thermodynamic properties of manganese sulfate have been studied and entropies of the substances involved already have been determined, as well as the high-temperature heat-content data, with the exception of manganous sulfate. The heat of formation of manganous sulfate has not been determined since the days of Thomsen and Berthelot, at which time pure manganese was not available.

Methods and Materials

The high-temperature heat contents were determined in an apparatus previously described.⁶ The apparatus was calibrated electrically, using the relation 1 calorie = 4.1833 Int. joules. During the measurements manganous oxide and manganous sulfate were contained in a sealed platinum-alloy capsule and manganese metal in an evacuated and sealed silica-glass capsule. The heats of formation of manganous oxide and manganous sulfate

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